

Date Opened: 18 June 2010

Job #: 827

Project: Quick Release Maintenance Steps

Type: Eurocopter AS350 / AS355

Approval: SH09-38

Drawing List: DCL827-1

Fabrication and Assembly Drawing(s)	Description
82716, Rev. 0	Quick Release Maintenance Step Assembly

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:

Y ✓

Document Control List revision level matches (or exceeds) STC:

Y ✓

Drawings revision levels match Document Control List:

Y ✓

Purchase order or Work order source is recorded for each part/ass'y:

Y ✓

Tests and inspections specifically called out on drawings are complete:

Y ✓

Release tags associated with all fabricated parts are attached:

Y ✓

All mounting hardware and supplies are included:

Y ✓

List all non-conformities raised: _____

Welder Signature: _____

Date: _____

Inspector Signature: Jeff ChalkDate: 19 Nov 10


Drawing: 82716 Revision 0
Assembly: 82716-01
Batch Quantity: 10 sets

Qty	Part #	Description	Material	P.O.W.O.	Checked
10 14	82716-01	Quick Release Maintenance Step Assembly			
. A/R	78240	Step Extrusion	6005A-T61 Aluminum	10009	
. 1	82722-01	Step End (Left)	6061-T6 Aluminum, 4 x 1 bar	10032	
. 1	82722-02	Step End (Right)	6061-T6 Aluminum, 4 x 1 bar	10032	
. 2	82716-05	Safety-Walk Tape	1" wide, 3M	10005	
. 4	40088-14	Fitting	Ancra	10006	
. 4	AN960-616	Washer		10049	
. 4	AN960-616L	Washer		10049	

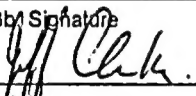
Processes	Per	Mat'ls Used	Initials
Welding	AMS2685C	ER4043 Rod	
Final Inspection	Drawing 82716		jc.

Tag incomplete parts with Work Order # when stored between processes.


Tag complete parts / assemblies with Release Tag prior to storage.

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2010-22	
6. Item	7. Description Maintenance Step	8. Part Number 82716-01	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12			
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13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 27 May 2011		14d. Name		14e. Date (dd/mm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						


HEL1 TRANSPORT

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ECL / CAAP / ITAC

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		AMF 73-04				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
Jeff Clarke		21 Apr 2011				
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CAPTAIN


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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 21 Apr 2011		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	

Installer Responsibilities


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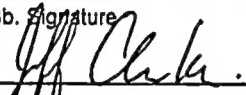
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13d. Name Jeff Clarke		13e. Date (dd/mm/yyyy) 23 Feb 2011		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mm/yyyy)	
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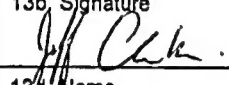
ECJ / CAPITAL

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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 10 Jan 2011		14c. Approved Organization Number	
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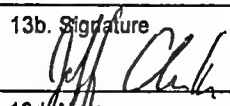
TRANS NORTH

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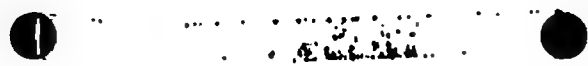
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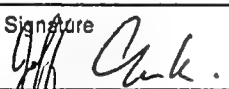
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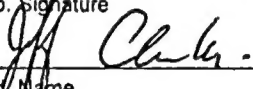
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6. Item	7. Description Maintenance Step	8. Part Number 82716-01	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks Not painted					
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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 06 Oct 2010		14c. Approved Organization Number	
				14d. Name	
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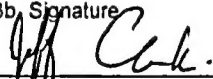
ECL / CAPITAL

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14d. Name		14e. Date (dd/mmm/yyyy)		14f. Signature	
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ECC / CAP 174

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6. Item	7. Description Quick Release Maintenance Step Assembly	8. Part Number 82716-01	9. Qty. 1	10. Serial/Batch No. N/A	11. Status/Work New
12. Remarks Not painted, to be assembled after painting					
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13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 18 June 2010		14c. Approved Organization Number	
				14d. Name	
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ECU / CAPITAL

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2010/06/18

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